










Model specifications



Based on material strength of 450 N/mm².

		COMPACT 40	COMPACT 45	COMPACT 60
 Punching	rated capacity	400	450	600
	maximum capacity	20 x 15	22 x 15	28 x 15
	diameter x thickness	38 x 8	38 x 8	38 x 11
	stroke length	32	50	55
	cycles/min. - 16 mm travel	23	20	26
	standard throat depth	175	175	220
	deep throat model	-	-	-
	largest hole (optional)	57	110	110
	maximum height UPN-web (*)	120	160	160
	maximum height UPN-flange	-	102	102
	working height	900	930	940
 Shearing	flat bar - maximum thickness	200 x 13	200 x 15	200 x 20
	flat bar - maximum width	350 x 6	300 x 12	300 x 15
	angle flange trim - max 45°	80 x 10	80 x 10	80 x 10
	working height	900	930	940
 Angle cutting	90° cut	80 x 8	100 x 10	127 x 12
	45° mitre (true int./ext.)	50 x 6	70 x 6	80 x 8
	working height	1210	1140	1140
 Section cutting	round/square	30/25	30/30	40/35
	channel/beam (**) (*)	76 x 38	80 x 45	102 x 51
	Tee (**) (*)	38 x 6	40 x 7	76 x 10
 Notching	material thickness	(*) 8	8	10
	width – rectangle	(*) 35	35	42
	depth – rectangle	(*) 65	75	100
	depth – Vee	(*) 55	(*) 60	(*) 60
	angle flange – max. profile	-	80 x 8	100 x 10
	working height	900	930	940
			(*) optional attachment for the punch station	
 Corner notching (*)	maximum capacity	-	150 x 3	150 x 4
 Tube notching (*)	maximum outside diameter	40	60	60
 Bending (*)	plate			
	maximum capacity	80 x 10	100 x 12	150 x 12
 Punching at notch station (*)	throat depth	-	85	110
	maximum capacity	-	18 x 12	20 x 12
Technical data	motorpower	3 kW	3 kW	4 kW
	nett weight	550 kg	1080 kg	1250 kg
	gross weight	620 kg	1175 kg	1370 kg
	machine dim. (L x W x H), cm	106 x 55 x 148	145 x 59 x 162	152 x 59 x 170
	packed dim. (L x W x H), cm	115 x 62 x 163	152 x 77 x 172	166 x 77 x 190

Illustrations, dimensions, weights... are not binding as designs are constantly being reviewed.

(*) optional equipment

(**) other profiles are also possible